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RBT18618
Job Sheet 200906



Part No: RBT18618

Job Qty: 1 pcs *3 HLL*

Part Name: Overrunning Clutch Wrench



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 11/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19600

Note: DWG RBT18618 Rev 2 IPP Rev. A 19.09.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/18/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		<i>SP 19-11-20</i>
110	QC 5	1 pcs	11/18/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		<i>DAS 40</i>
							QC 5 - 61		<i>NOV 25 2019 9-59</i>
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	11/18/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		<i>M/L 11/25/2019</i>
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

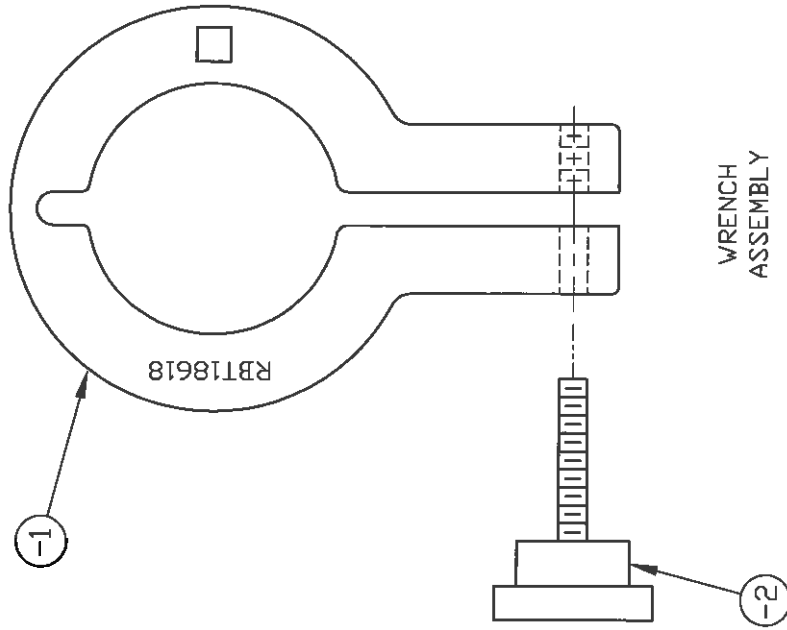
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					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130	QC 21 - FG	1 pcs	11/18/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
						DAS
						21
						9-50
						NOV 25 2019
Part Op 100 - Assemble as per DWG.						
Descriptions: 110 - QC5- Inspect part completeness to step on W/O						
120 - Identify as per dwg & Stock Location: _____						
130 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
KA-3	Handle, Cast Iron w/Stud	35	100-Small Fab - 1	221072		
RBT18618-1	Wrench	151B	100-Small Fab - 1	221556		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	KA-3	1	0	0		
	RBT18618-1	1	0	0		
Part Specifications						
Specifications could not be found.						

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REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D TITLERBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1, CH'D ASSY VIEW TO -A WELDMENT & ADDED TO BOM. CH'D -1 I.D. FROM 2.780 TO 2.767±.002 TO ACCOMMODATE BOTH STEEL & ALUMINUM CLUTCH KNURED NUTS PER D.W., DELETED -9 FROM BOM.	1/15/10	RJC	RW
2	DELETED -A-3 & -5 CH'D -7 TO -2, CH'D -1 FROM RING TO WRENCH. CH'D -1 WRENCH TO ONE PIECE DESIGN PER D.W.	3/16/12	RJC	RW



RED BARN MACHINE	
TITLE OVERRUNNING CLUTCH WRENCH	
DWG NO.	REV
RBT18618	2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES IN DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° USED ON MODEL MD 500 C MD 500 D UNLESS OTHERWISE SPECIFIED 1. DIMENSIONS ARE TO CENTER OF SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING SCALE NTS DATE 3-25-02 SHEET 1 of 2	

ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
1		-1	1	WRENCH	1018	1/2 x 4-1/2 x 6-7/8	2
		-2		HANDLE		CAST IRON W/STUD (REID #KA-3 OR EQUIV.)	1
ASSY	-A						

200906 MJS
19-09-19



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
Other/Details:					